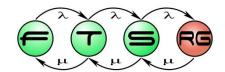
Safety-critical systems: Evaluation

Systems Engineering course

András Vörös (slides: István Majzik)





Overview of the goals

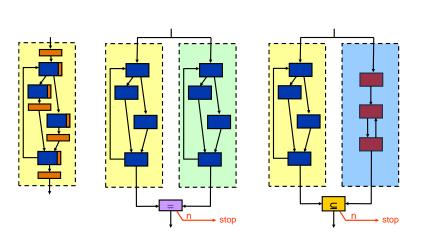


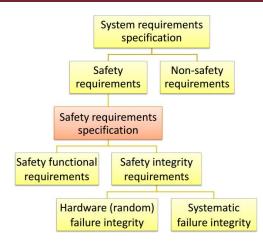


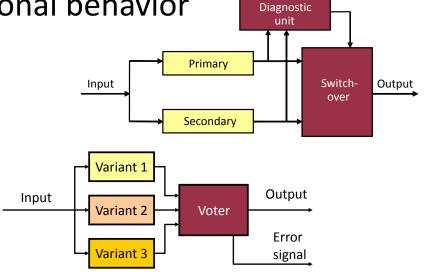
Previous topics

- Specification in safety-critical systems
 - Safety function requirements
 - Safety integrity requirements
 - Dependability requirements
- Architecture design (patterns)
 - Error detection for fail-stop behavior

Fault tolerance for fail-operational behavior











Goals

- Safety critical systems study block
 - 1. Requirements in critical systems: Safety, dependability
 - 2. Architecture design (patterns) in critical systems
 - 3. Evaluation of system architecture

- Focus: Evaluation of the system architecture to ...
 - Analyze the causes of potential hazards
 - Analyze the effects of component faults
 - Estimate risk: Hazards with rate (probability) and severity
 - → check with respect to tolerable hazard rate (THR)
 - Calculate reliability and availability





Learning objectives

Evaluation of hazards and fault effects

- Understand the role of architecture evaluation
- Know the typical techniques for the analysis
- Understand the method of risk estimation
- Perform evaluation of a concrete architecture

Evaluation of reliability and availability

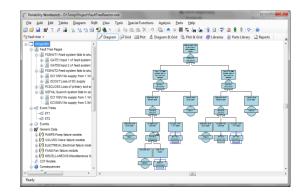
- Know the reliability block diagram technique
- Understand the limitations of the technique
- Perform evaluation in canonical systems



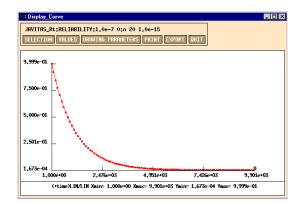


Overview: Evaluation techniques

- Systematic analysis of hazard causes and fault effects (with risk estimation):
 - Fault tree analysis (FTA)
 - Event tree analysis (ETA)
 - Failure modes and effects analysis (FMEA)



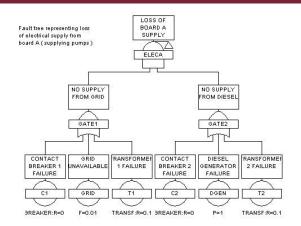
- Quantitative reliability analysis:
 - Reliability block diagram (RBD) based calculation







Fault tree analysis

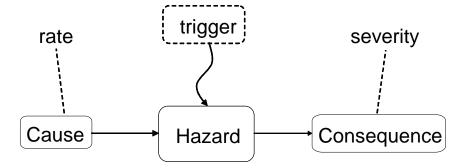






Introduction: Hazard analysis

- Goal: Analysis of the fault effects and the evolution of hazards
 - Owhat are the causes for a hazard?
 - Owhat are the effects of a component fault?
- Results:
 - Categorization of hazards
 - Rate of occurrence
 - Severity of consequences
 - Hazard catalogue
 - Risk matrix
- These results form the basis for risk reduction







Categorization of the techniques

- On the basis of the development phase (tasks):
 - Design phase: Identification and analysis of hazards
 - Delivery phase: Demonstration of safety
 - Operation phase: Checking the modifications
- On the basis of the analysis approach:
 - Cause-consequence view:
 - Forward (inductive): Analysis of the effects of faults and events
 - Backward (deductive): Analysis of the causes of hazards
 - System hierarchy view:
 - Bottom-up: From the components (subsystems) to system level
 - Top-down: From the system level down to the components
- Systematic techniques are needed





Fault tree analysis

Analysis of the causes of system level hazards

- Top-down analysis
- Identifying the component level combinations of faults/events that may lead to hazard

Construction of the fault tree

- 1. Identification of the foreseen system level hazard: on the basis of environment risks, standards, etc.
- Identification of intermediate events (pseudo-events):
 Boolean (AND, OR) combinations of lower level events
 that may cause upper level events
- 3. Identification of primary (basic) events: no further refinement is needed/possible





Set of elements in a fault tree



Primary (basic) event

Event without further analysis

Normal event (i.e., not a fault)

Conditional event

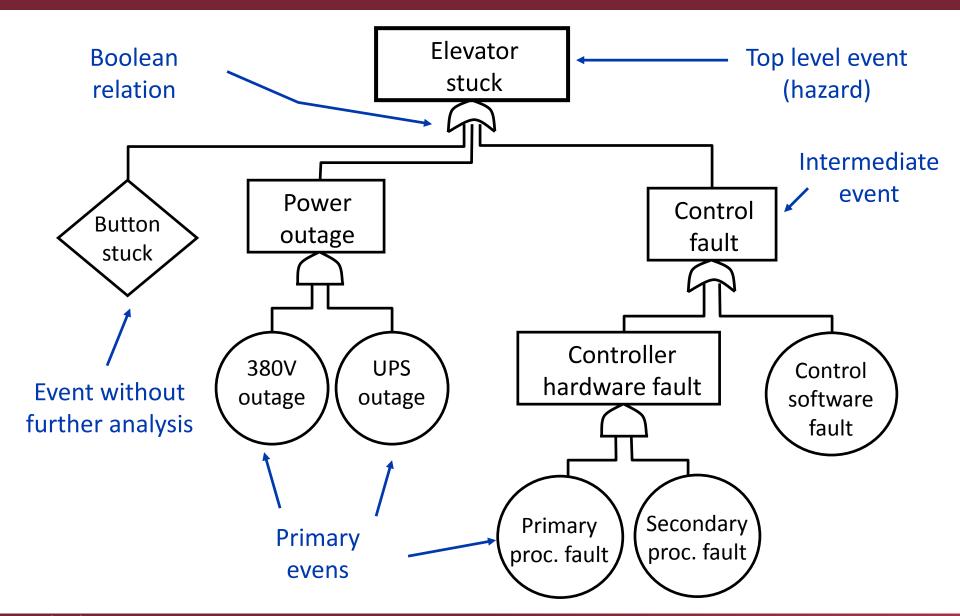
AND combination of events

OR combination of events





Fault tree example: Elevator







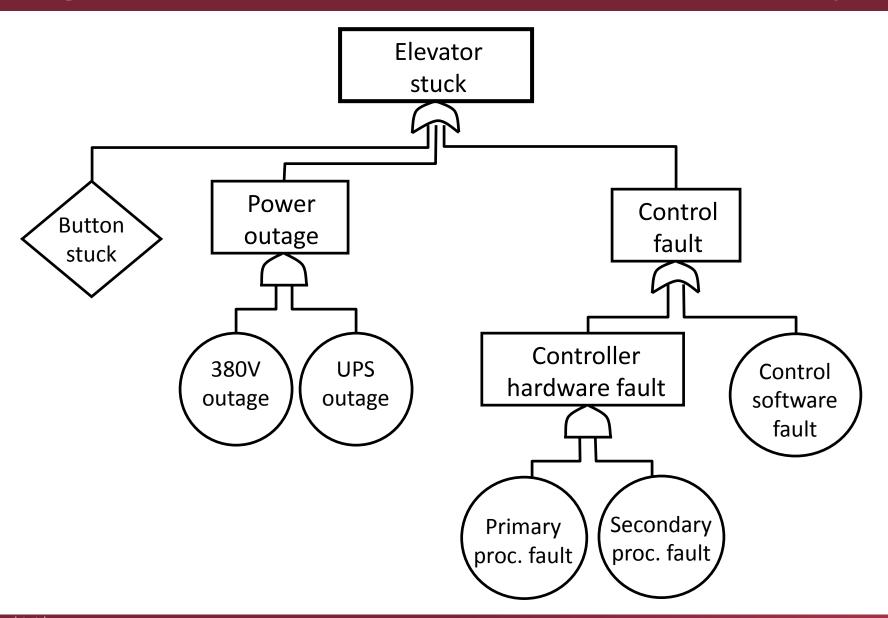
Qualitative analysis of the fault tree

- Fault tree reduction: Resolving intermediate events/pseudo-events using primary events
 → disjunctive normal form (OR on the top of the tree)
- Cut of the fault tree:
 AND combination of primary events
- Minimal cut set: No further reduction is possible
 - Minimal cut: There is no other cut that is a subset
- Outputs of the analysis of the reduced fault tree:
 - Single point of failure (SPOF)
 - Critical events that appear in several cuts





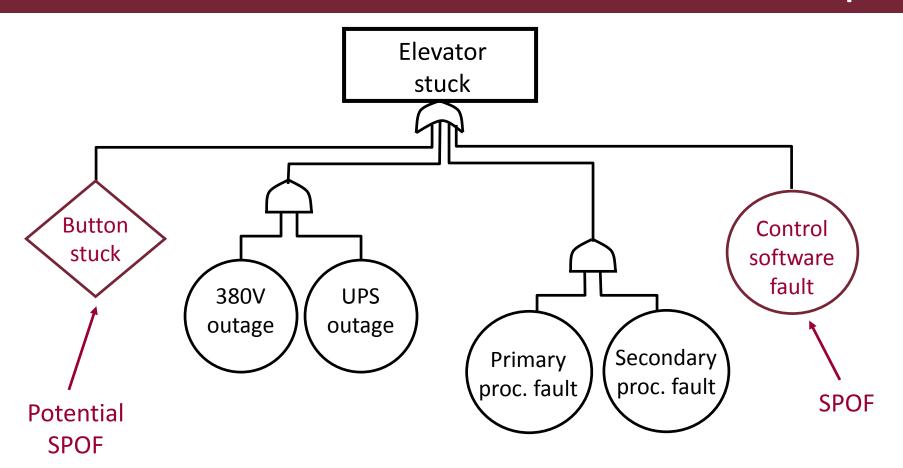
Original fault tree of the elevator example







Reduced fault tree of the elevator example







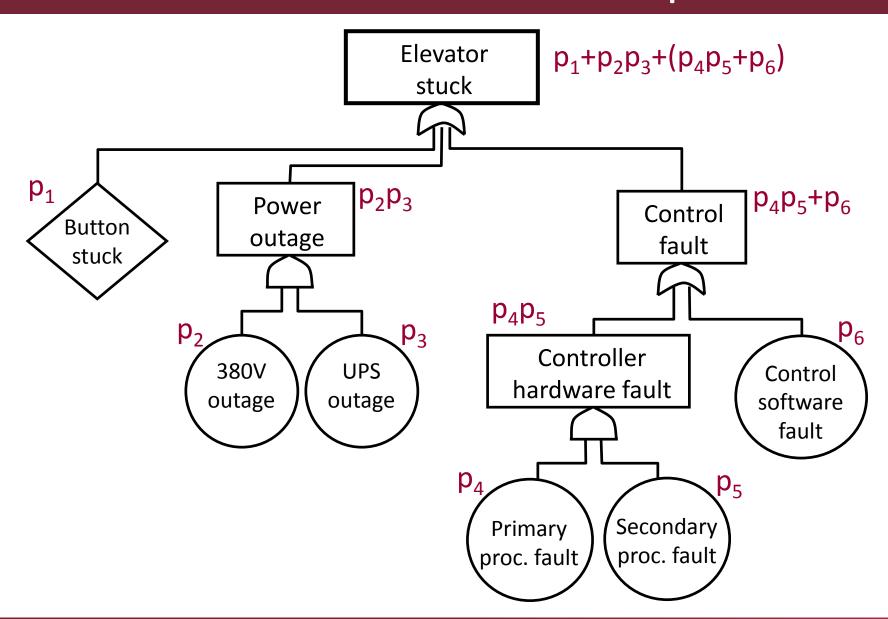
Quantitative analysis of the fault tree

- Basis: Probabilities of the primary events
 - Component level data, experience, or estimation
- Result: Probability of the system level hazard
 - Computing probability on the basis of the probabilities of the primary events, depending on their combinations
 - AND gate: Product (if the events are independent)
 - Exact calculation: P{A and B} = P{A} · P{B|A}
 - OR gate: Sum (worst case estimation)
 - Exactly: P{A or B} = P{A} + P{B} P{A and B} <= P{A} + P{B}
 - Probability as time function can also be used in computations (e.g., reliability, availability)
- Typical problems:
 - Correlated faults (not independent)
 - Handling of fault sequences





Fault tree of the elevator with probabilities







Exercise: Evaluation of an intrusion detection system

The intrusion detection system of a flat includes as detectors a door opening sensor, a pressure detector on the floor and a sound detector with an

TMR:

analogue sound filter.

These detectors are operated in a TMR structure with a voter component that is implemented using a microcontroller.

Module 1 Module 2 Majority voting Module 3

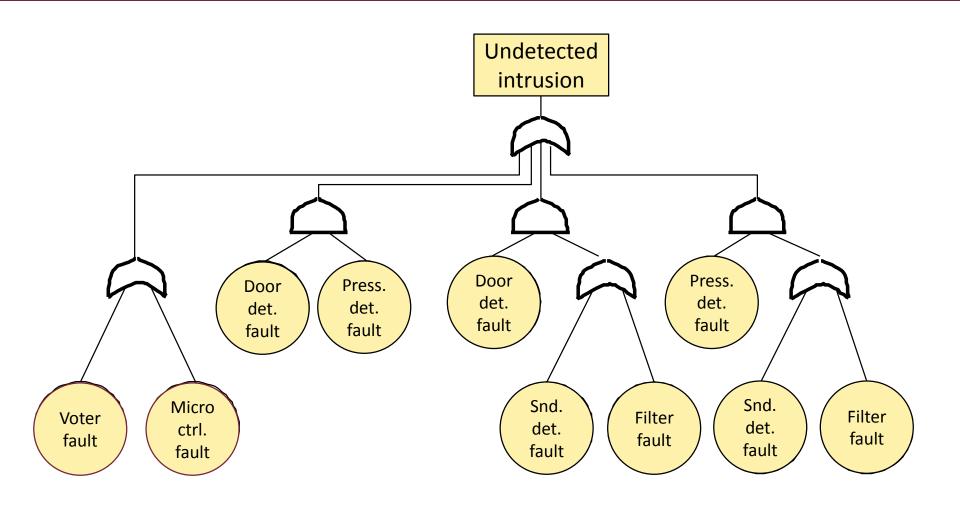
Exercise:

- Draw up the fault tree that belongs to the undetected intrusion as the top level hazard. The basic events are the faults of the above mentioned components (these faults are considered as independent).
- Indicate the single point of failure (if any).
- Is it possible to implement the recovery block structure on the microcontroller in order to tolerate the faults of the detectors?





Solution of the exercise



Single point of failure: Voter fault, microcontroller fault





Event tree analysis

| Fire Starts | Fire Detected | Fire Alarm Starts | Sprinkler System Starts | Consequence | Result |
|--------------|----------------|-------------------|-------------------------|--|-------------------|
| | | B5::Q=2.7208e-5 | B9::Q=2.7208e-5 | Minimum Damage W=1::R=3.02121e-17:: | Seg-Q=3.02121e-17 |
| | B2:Q=2,7208e-5 | | B10::Q=0.999973 | Damage No Loss of Life W=2::R=2.22076e-12:: | Seq-Q=1.11038e-12 |
| | | B6::Q=0.999973 | B11::Q=2.7208e-5 | Limited Damage / Wet People W=7::R=7.77267e-12:: | Seq-Q=1.11038e-12 |
| 81::Q=0.0015 | | | B12::Q=0.999973 | Major Damage and Loss of Life W=90::R=0.134989:: | Seq-Q=4.08098e-8 |
| | B3::Q=0.999973 | B6:Q=0.999973 | B16::Q=0.999973 | Major Damage and Loss of Life W=90::R=0.134989:: | Seq-Q=0.00149988 |





Event tree analysis

Forward (inductive) analysis:
 Investigates the effects of an initial event

Initial event: component level fault/event

Related events: faults/events of other components

Ordering: causality, timing

Branches: depend on the occurrence of events

- Investigation of hazard occurrence "scenarios"
 - Path probabilities (on the basis of branch probabilities)
- Advantages: Investigation of event sequences
 - Example: Checking protection systems (protection levels)
- Limits: Complexity, multiplicity of events





Event tree example: Reactor cooling

| Cooling1 leakage | Power failure | Cooling2 failure | Reagent removal failure | Process shutdown | |
|---------------------|------------------|---------------------|----------------------------|---------------------|--------|
| | | yes | yes | yes | √ × |
| | | | no | | 1 |
| | no | no | | yes | |
| initial event | | | | no | × |
| | yes | i 1 1 1 | | 1 | × |
| | | ! ! ! ! | 1 | 1 | |





Event tree example: Reactor cooling

| Cooling1 leakage | Power failure | Cooling2 failure | Reagent removal failure | Process shutdown | |
|---------------------|------------------|---------------------|----------------------------|---------------------|----------------------|
| | | yes | yes P4 | yes | P1•P3•P4 P1•P3•P4•P5 |
| | | P3 | no | P5 | P1•P3 |
| initial | no 1-P2 | no | 1-P4 | yes | P1 |
| event | | 1-P3 | | no | P1•P5 |
| P1 | yes | | | P5 | P1•P2 |
| | P2 | | | - - | • • - |





Exercise: Evaluation of sensor subsystem

The temperature of a hot water storage is measured using two sensors.

- The two sensors may be faulty with probability p1 and p2, in this case they report the invalid temperature +255°C.
- The faults of the sensors are checked by the controller performing an acceptance check.
- The sensor with p1 fault probability is the primary sensor. The secondary sensor is read only in case of detecting the fault of the primary sensor.
- In case of a faulty sensor, the acceptance check always detects the fault.
 - However, due to a program bug, the acceptance check detects a sensor fault with probability pe even in case of a non-faulty sensor.





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 However, due to a program bug, the acceptance check detects a sensor fault with probability pe even in case of a non-faulty sensor.

Draw the event tree belonging to this system and calculate the probabilities of the scenarios.

The events:

- Initial event: Starting the temperature measurement
- Further events: Faults of the sensors, fault of the acceptance checking

Ordering of events:

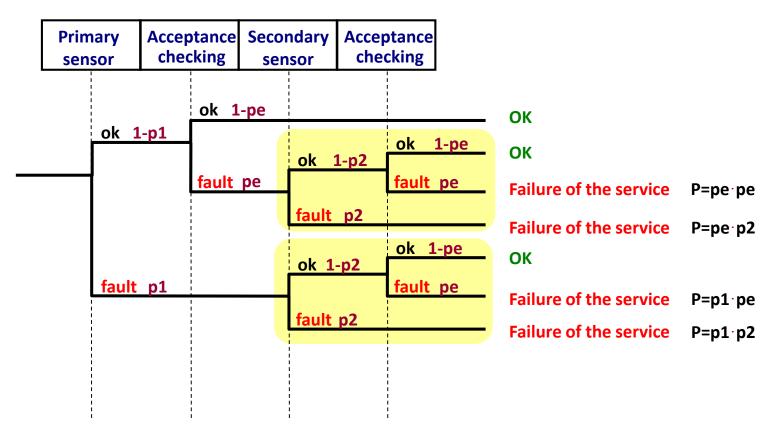
- Primary sensor ← may be faulty with probability p1
- Acceptance checking \leftarrow may be faulty with probability pe (in case of a non-faulty sensor)
- Secondary sensor ← may be faulty with probability p2
- Acceptance checking ← may be faulty with probability pe (in case of a non-faulty sensor)





Solution of the exercise

Event tree:



Failure of the service at system level: $pe \cdot pe + pe \cdot p2 + p1 \cdot pe + p1 \cdot p2$





Failure modes and effects analysis

| Item and | Failure mode | | Effect of failure mode | | Criticality of effect by | | | |
|--------------------------|--------------|--------|---------------------------|------------|--------------------------|-------------------|------|------|
| (% chance of failure) | Description | Chance | Description | Chance | | ity typ High | | |
| Main stack (0.2%) | Corruption | 15% | Data loss System crash | 24% 66% | 180 | 495 | | |
| | Overflow | 60% | Shutdown System crash | 90% 10% | | 300 | 2700 | |
| | Underflow | 25% | Warning | 98% | | | | 1225 |
| Total | | | | | 180 | 795 | 2700 | 1225 |





Failure modes and effects analysis (FMEA)

- Systematic investigation of component failure modes and their effects
- Advantages:
 - Known faults of components are included
 - Criticalities of effects can also be estimated (FMECA)

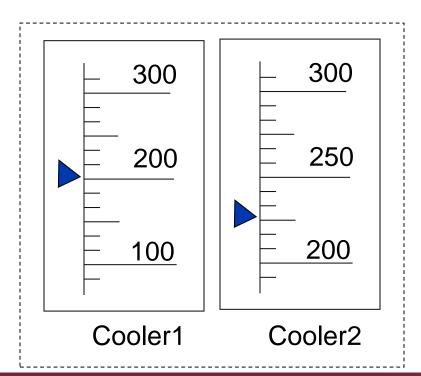
| Component | Failure mode | Probability | Effect |
|-----------|---------------|-------------|---------|
| D1 diode | Open circuit | 65% | Over- |
| | | | heating |
| | Short circuit | 35% | Missing |
| | | | output |
| | | | ••• |
| | | | |

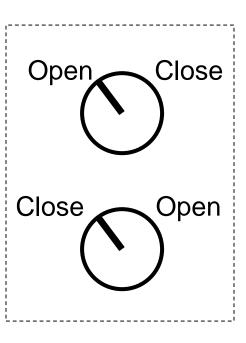




Analysis of operator faults

- Qualitative techniques:
 - Operation hazards effects causes mitigations
 - Analysis of physical and mental demands
 - Fault causes ← human-machine interface problems









Outcome of hazard analysis

- Categorization of hazards on the basis of hazard analysis (e.g., MIL-STD-822b, NASA):
 - Probability / rate of hazard occurrence calculated: Frequent, probable, occasional, remote, improbable, incredible
 - Severity level of hazard consequences estimated:
 Catastrophic, critical, marginal, insignificant
- Identification of risks
- Output of the rate and severity analysis:
 - Risk matrix
 - Protection level: Identifies the risks to be handled





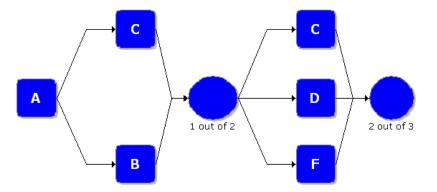
Example: Risk matrix (railway control systems)

| | Frequency of Occurrence of a Hazardous Event | RISK LEVELS | | | | |
|--|--|---------------------------------------|----------------------|----------------------|-----------------------|--|
| Daily to monthly | FREQUENT (FRE) | Undesirable (UND) | Intolerable (INT) | Intolerable (INT) | Intolerable (INT) | |
| Monthly to yearly | PROBABLE (PRO) | Tolerable (TOL) | Undesirable (UND) | Intolerable (INT) | Intolerable (INT) | |
| Between once a year and once per 10 years | OCCASIONAL (OCC) | Tolerable (TOL) | Undesirable (UND) | Undesirable (UND) | Intolerable (INT) | |
| Between once per 10 years and once per 100 years | REMOTE (REM) | Negligible (NEG) | Tolerable (TOL) | Undesirable (UND) | Undesirable (UND) | |
| Less than once per 100 years | IMPROBABLE (IMP) | Negligible (NEG) | Negligible (NEG) | Tolerable (TOL) | Tolerable (TOL) | |
| | INCREDIBLE (INC) | Negligible (NEG) | Negligible (NEG) | Negligible (NEG) | Negligible (NEG) | |
| | | INSIGNIFICANT (INS) | MARGINAL (MAR) | CRITICAL (CRI) | CATASTROPHIC (CAT) | |
| | | Severity Levels of Hazard Consequence | | | | |





Reliability block diagrams







Boole model for calculating dependability

- Boole model of components
 - Two states: Fault-free (good) or faulty (bad)
 - No dependences regarding faults or repairing
- Relation of components from the point of view of dependability: What kind of redundancy is used?
 - Serial connection:
 - If both components are necessary for the operation of the system
 - I.e., the components are not redundant
 - O Parallel connection:
 - If the components may replace each other in case of their failure
 - I.e., the components are redundant

The connection may depend on the failure modes





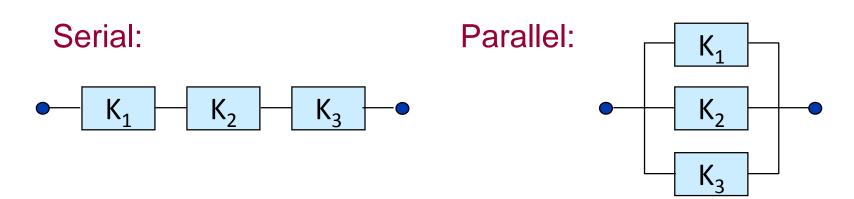
Reliability block diagram

Blocks: Components

Connections: Serial or parallel (redundancy)

Paths: Operational system configurations

 The system is operational (correct) if there is a path from the start point to the end point of the diagram through fault-free components

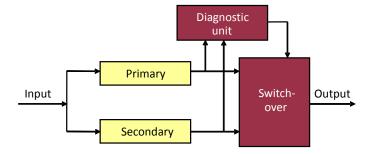




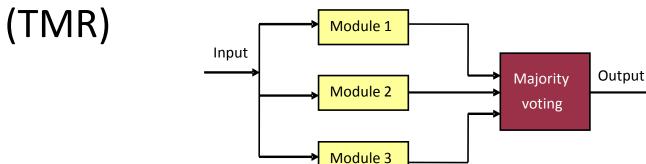


Overview: Typical system configurations

- Serial system model: no redundancy
- Parallel system model: redundancy (replication)



- Complex canonical system: redundant subsystems
- M faulty out of N components: Majority voting







Previous topic: Attributes of components

Data from product sheet / reliability handbook:

Fault rate: $\lambda(t)$

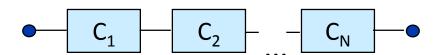
Reliability of components:
$$r(t) = e^{-\int \lambda(t)dt}$$

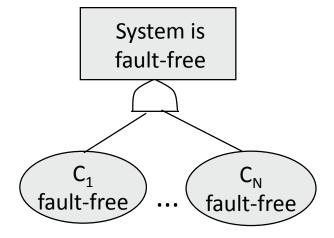
For electronic components: Here $r(t) = e^{-\lambda t}$ $MTFF = E\{u1\} = \int_{0}^{\infty} r(t)dt = \frac{1}{\lambda}$ $\lambda(t)$ **Initial faults** Aging (after period production) Operating period





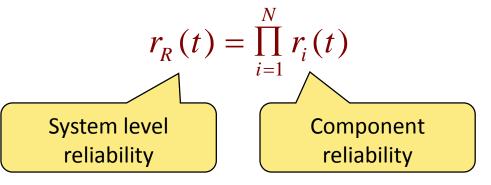
Serial system





 $P(A \land B) = P(A)P(B)$ if independent

Reliability:



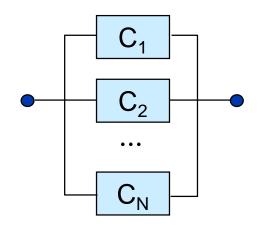
MTFF:

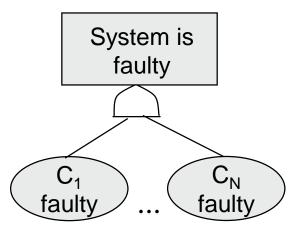
$$MTFF = \frac{1}{\sum_{i=1}^{N} \lambda_i}$$





Parallel system





P(A∧B)=P(A)P(B) if independent

Reliability:

$$1 - r_R(t) = \prod_{i=1}^{N} (1 - r_i(t))$$

Uniform N components:

$$r_{R}(t) = 1 - (1 - r_{K}(t))^{N}$$

MTFF (without explanation):

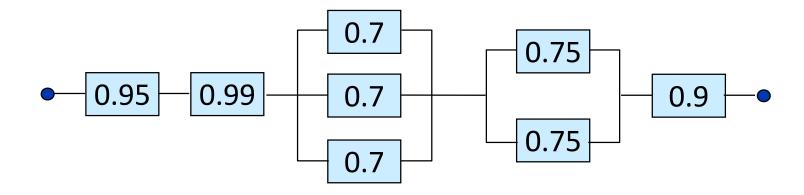
$$MTFF = \frac{1}{\lambda} \sum_{i=1}^{N} \frac{1}{i}$$





Complex canonical system

- Calculation on the basis of parts with basic connections
 - Example: Calculation of asymptotic availability



$$K_R = 0.95 \cdot 0.99 \cdot \left[1 - (1 - 0.7)^3\right] \cdot \left[1 - (1 - 0.75)^2\right] \cdot 0.9$$





M faulty out of N components

N replicated components; If M or more components faulty: the system is faulty

$$r_{R} = \sum_{i=0}^{M-1} P \left\{ \text{"there are i faults"} \right\}$$

$$r_{R} = \sum_{i=0}^{M-1} \binom{N}{i} (1-r)^{i} \cdot r^{N-i}$$

Application: Majority voting (TMR): N=3, M=2

$$r_{R} = \sum_{i=0}^{1} {3 \choose i} (1-r)^{i} \cdot r^{3-i} = {3 \choose 0} (1-r)^{0} \cdot r^{3} + {3 \choose 1} (1-r)^{1} \cdot r^{2} = 3r^{2} - 2r^{3}$$

$$MTFF = \int_{0}^{\infty} r_{R}(t)dt = \int_{0}^{\infty} (3r^{2} - 2r^{3})dt = \frac{5}{6} \cdot \frac{1}{\lambda}$$
 Less than in the case of a single component!





Exercise: Availability of a SCADA system

A SCADA system consists of the following components:

- 4 data collector units, 3 control units, 2 supervisory servers,
- 1 logging server and the corresponding network
- The 2 supervisory servers are in a hot redundancy structure.
- Critical data collector and control units are in a hot redundancy structure:
 2 data collector units and 2 control units are hot redundant units
- The reliability data of the system components are given as follows (measured in hours, with independent repairs in case of faults):

| | Data coll. unit | Control unit | Superv. server | Logging server | Network |
|------|--------------------|-----------------|-------------------|-------------------|---------|
| MTTF | 9000 | 12000 | 4500 | 2000 | 30000 |
| MTTR | 2 | 3 | 5 | 1 | 2 |

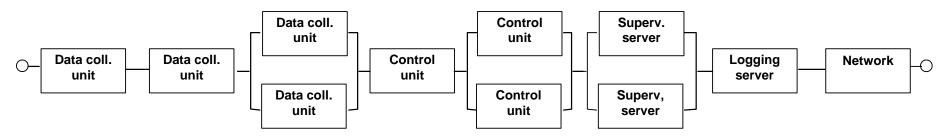
- Evaluate the system level availability using a reliability block diagram.
- Compute the asymptotic availability of the system using the above given parameters of the system components.
- How many hours is the system out of service per year?





Solution of the exercise

Reliability block diagram:



Component level asymptotic availability: K = MTTF / (MTTF+MTTR)

| | Data coll. unit (D) | Control unit (C) | Superv. server (S) | Logging server (L) | Network (N) |
|------|------------------------|---------------------|-----------------------|-----------------------|-------------|
| MTTF | 9000 | 12000 | 4500 | 2000 | 30000 |
| MTTR | 2 | 3 | 5 | 1 | 2 |
| К | KD=0.99977 | KC=0.99975 | KS=0.99889 | KL=0.9995 | KN=0.99993 |

System level asymptotic availability:

KD*KD*(1-(1-KD)*(1-KD))*KC*(1-(1-KC)*(1-KC))*(1-(1-KS)*(1-KS))*KL*KN = 0.9987362

Approx. 11 hours out of service per year





Summary

- Hazard analysis
 - Fault tree analysis
 - Event tree analysis
 - Failure modes and effects analysis (FMEA)
 - o Risk matrix:
 - Severity level of hazard consequences
 - Rate of hazard occurrence
- Reliability analysis
 - Reliability block diagrams



